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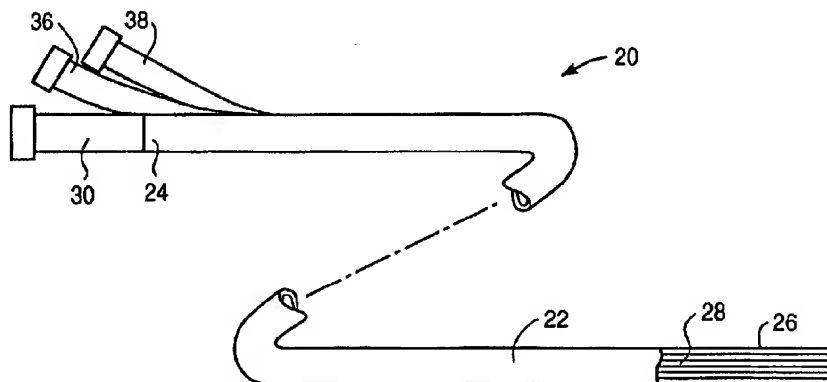
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(54) Title: TEMPERATURE REGULATING CATHETER AND METHODS



(57) Abstract

The invention provides methods and apparatus for regulating the temperature of a liquid medium while the liquid medium is within a patient. According to one exemplary method, a catheter (20) is provided having a catheter body (22) with a proximal end (24) and a distal end (26). At least one lumen (28) extends between the proximal end (24) and a distal end (26) and an internal temperature altering region (14) is near the distal end. The catheter (20) is introduced into a body structure until the temperature altering region (14) is near a target area within the body structure. A liquid medium is introduced into the lumen so that the temperature of the liquid medium may be altered while passing through the temperature altering region (14).

5 TEMPERATURE REGULATING CATHETER AND METHODS

BACKGROUND OF THE INVENTION

 The present invention relates generally to the regulation of the temperature of a fluid that is to be delivered to a specific target location within a body structure. More particularly, the invention provides methods and apparatus for altering the temperature of a fluid that is to be delivered to the target location while the fluid is within the patient.

15 On many occasions, the temperature of a fluid within a patient needs to be regulated. For example, in some medical procedures, various fluids, such as solutes or drugs, are delivered to target locations within the body. The desired temperature of these fluids upon delivery may vastly differ from the storage temperature. In such cases, it is therefore desirable to heat or cool the fluid before it reaches the target location. Although possible to heat or cool the fluid outside of the patient, such a procedure can be cumbersome and require elaborate equipment.

25 As another example, fluids at various temperatures may be introduced to a target location within a patient to regulate the temperature of a localized area within a body structure. One particular application where the heating or cooling of a specific area within a body structure is desirable is in the field of neurosurgery. In many cases, it is desirable to cool a specific area within the brain prior to performing a surgical procedure.

35 As a further example, the temperature of body fluids may be regulated to control the patient's body temperature. The regulation of the patient's body temperature is particularly useful in treating patient's suffering from either hypothermia or hyperthermia.

Under ordinary circumstances, the thermal regulatory system of the human body maintains a near constant temperature of about 37°C (98.6°F). Heat lost to the environment is precisely balanced by heat produced within the body.

5 Hypothermia is a condition of abnormally low body temperature. Hypothermia can be clinically defined as a core body temperature of 35°C or less. Accidental hypothermia results when heat loss to the environment exceeds the body's ability to produce heat internally. Hypothermia may also occur in
10 patients exposed to mild cold stress whose thermal regulatory ability has been lessened due to injury and illness.

Hypothermia of either type is a dangerous condition which can have serious medical consequences. In particular, hypothermia interferes with the ability of the heart to pump
15 blood. Hypothermia may be fatal for this reason alone. Additionally, low body temperatures seriously interfere with the enzymatic reactions necessary for blood clotting. This sometimes results in bleeding that is difficult to control, even when normal clotting factor levels are present. These
20 effects and other adverse consequences of hypothermia lead to drastically increased mortality rates both among victims of trauma and in patients undergoing surgery.

Hyperthermia is a condition of abnormally high body temperature and may result from exposure to a hot environment, overexertion, or fever. Body core temperatures can range from
25 38°C to 41°C due to fever and may be substantially higher in cases of exposure and overexertion. Like hypothermia, hyperthermia is a serious condition and can be fatal.

Simple methods for treating both hypothermia and
30 hyperthermia have been known since early times. In the case of hypothermia, such methods include wrapping the patient in blankets, administering warm fluids by mouth, and immersing the patient in a warm water bath. To treat hyperthermia, some have proposed immersion of the patient in a cool water bath or
35 the administration of cool fluids. However, such methods can have serious drawbacks and limited effectiveness.

One particular catheter structure which has been developed to treat a patient suffering from either hypothermia

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or hypothermia is described in U.S. Patent No. 5,486,208, the complete disclosure of which is herein incorporated by reference. Such a catheter has the ability to heat or cool a liquid that is circulated through a catheter body.

Although such a catheter has been shown to be generally effective in the treatment of both hypothermia and hyperthermia, some improvements are still desired. For example, it would be desirable if such a catheter were more versatile to allow for the temperature of various fluids introduced into the body to be regulated. In this manner, the temperature of an introduced fluid could be more closely controlled at the point of introduction. It would be further desirable if a catheter structure and methods were provided for regulating the temperature of a localized region within a body structure prior to performing a medical procedure on the body structure.

SUMMARY OF THE INVENTION

The invention provides methods and apparatus for regulating the temperature of a fluid while the fluid is within the patient. Such a fluid can include, for example, an externally introduced fluid, an internal body fluid, or both.

Accordingly, one aspect of the invention provides a catheter for placement in a body structure within a patient, the catheter comprising:

a catheter body having a proximal end, a distal end, at least one lumen defined by a luminal wall extending between the proximal end and the distal end said luminal wall defining at least one orifice therethrough to permit a body fluid to flow therethrough from the body of the patient into said lumen; and

a temperature altering mechanism in thermal communication with said lumen which alters the temperature of the body fluid passing through the lumen.

Another aspect of the invention provides a heat exchange catheter comprising:

a catheter body defined by a proximal end, a distal end, and an internal lumen defined by a luminal wall extending along at least a portion of the catheter body for passage of fluid, said catheter body is formed with at least one orifice in communication with the internal lumen to permit a body fluid to flow therethrough from the body of the patient into the internal lumen; and



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a heat transfer region defined along only a discrete portion of the catheter body distal to the proximal end of the catheter body having a temperature altering mechanism adjacent to the luminal wall of the catheter body for exchanging heat with the fluid within the lumen.

5 A further aspect of the invention provides a method for altering the temperature of a body fluid, said method comprising the steps of:

providing a catheter having a lumen, said lumen having at least one orifice to permit a body fluid to flow through said orifice into said lumen, said catheter further having a heat altering mechanism in thermal communication with fluid contained within
10 said lumen;

placing said catheter in a body structure containing body fluid;

permitting said body fluid to enter said lumen; and

altering the temperature of said body fluid by said heat altering mechanism.

The temperature altering mechanism may comprise a heater or a cooler, and is
15 preferably located at a temperature altering area. The temperature altering area may be located anywhere along the catheter body and in some embodiments will preferably be located near the distal end of the catheter. In another embodiment, the temperature altering mechanism is preferably disposed near the luminal wall to heat or cool the luminal wall without substantial heating of an outer surface of the catheter body. In this manner, a fluid
20 may be externally introduced into a patient through a proximal port and be heated or cooled at the temperature altering region without heating or cooling of the outer surface of the catheter body. In this way, when the fluid exits the distal end of the catheter body, the fluid will be within a desired temperature range so that only a particular location within the patient which is near the distal end of the catheter will be heated or cooled.

25 In one exemplary embodiment, a plurality of orifices are disposed within the catheter body to permit a body fluid to flow through the orifices and into the lumen. As the body fluid passes through the temperature altering region, the temperature of the body fluid is altered. In this manner, the catheter is provided with the versatility of altering the temperature of an externally introduced fluid, an internal body fluid, or both. In a particular embodiment, a one-way valve is associated with each orifice to prevent the body
30 fluids from entering into the lumen when an external fluid is injected into the lumen from



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the proximal port. The valves are configured to open when the pressure of the body fluids outside of the catheter body are greater than the pressure within the lumen. In this manner, body fluids will freely flow into the lumen for heating or cooling until a fluid is injected into the lumen from outside of the patient to close the valves. In one particular

5 embodiment, the valves comprise flaps that are attached to the luminal wall and will remain open due to the pressure exerted by the body fluid until an external fluid is injected into the lumen.

The temperature altering mechanism may be configured in a variety of ways. For example, the temperature altering mechanism may comprise a resistive heater employing

10 either electrical or radio frequency current. Various chemicals may also be employed to heat or cool the luminal wall. Alternatively, laser energy may be employed to regulate the temperature of the catheter body. In one particularly preferable embodiment, the temperature altering mechanism comprises a first path which is adjacent the luminal surface and a second path which is adjacent an outer surface of the catheter body. In this

15 way, a heat transfer fluid may be introduced into a heat transfer fluid port where it will flow through the first fluid path adjacent the luminal wall. As the heat transfer fluid flows through the first path, heat is transferred to or from the fluid flowing within the lumen. The heat transfer fluid is then circulated through the second path where it will exit the catheter body outside of the patient.

In one exemplary embodiment, the catheter is configured with a plurality of orifices such that the liquid medium may be introduced to the lumen at the proximal end or introduced into the lumen through the orifices disposed within the catheter body near the temperature altering region. In this way, a liquid medium may be introduced into the lumen from outside the patient while body fluids may also be introduced into the lumen by

25 perfusing through the orifices. This allows various fluids, such as solutes, drugs, blood substitutes and the like to be externally injected into the catheter and then be heated or cooled before reaching the target location. Further, various body fluids, such as blood, may be heated or cooled while within the patient.

In one exemplary embodiment, the temperature of the liquid medium is altered without substantial alteration of the temperature of an outside surface of the catheter body. In another embodiment, the temperature of the liquid medium is preferably heated by a



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temperature in the range from about 38°C to about 40°C. In a further embodiment, the temperature of a liquid medium will preferably be cooled by a temperature that is in the range from about 36°C to about 30°C.

5 A method is disclosed for altering the temperature of a liquid medium while the liquid medium is within a patient. The catheter is introduced into a body structure until the temperature altering region is near a target area within the body structure. A liquid medium is introduced into the lumen, and the temperature of the liquid medium is altered while passing through the temperature altering region. In this way, the temperature of the liquid medium is altered when delivered to the target area.

10 The method disclosed provides for preventing the body fluids from entering into the lumen while a liquid medium is externally introduced into the lumen. Following the introduction of the external liquid medium, the method provides for allowing body fluids to again enter into the orifices where they pass through the temperature altering region.

15 Configuration of the catheter in this manner allows for the performance of various medical procedures. For example, the distal end of the catheter may be positioned near a target site where a drug or solute is to be introduced. Inclusion of the temperature altering region allows for the drug or solute to be heated or cooled to a desired temperature upon delivery. Other fluids may also be introduced to the temperature altering region to regulate the temperature of a particular location within a body structure prior to performing a
20 surgical procedure. For example, such a method may be employed to cool a particular vessel within the brain. Inclusion of the orifices also allows for convenient temperature regulation of the patient's blood so that a patient suffering from either hypothermia or hyperthermia may be treated.

25 BRIEF DESCRIPTION OF THE DRAWINGS

Preferred embodiments of the invention will now be described, by way of example only, with reference to the drawings, as set out below.

Fig. 1 depicts a distal end of a catheter which is inserted into a vessel of a patient.

Fig. 2 is a cross-sectional side view of the catheter of Fig. 1 taken along lines 2-2
30 and depicting a temperature altering region.

Fig. 3 is a side view of an exemplary catheter incorporating a temperature altering



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mechanism for heating or cooling a fluid passing through an internal lumen that may be used with the preferred embodiment of the invention.

Fig. 4 is a more detailed view of a distal end the catheter of Fig. 3.

Fig. 5 is a side view of an alternative catheter incorporating a temperature altering mechanism for heating a fluid passing through an internal lumen that may be used with the preferred embodiment of the invention.

Fig. 6 is a side view of the catheter of Fig. 5 taken along lines 6-6.

Fig. 7 is a side view of a preferred embodiment of a catheter according to the invention for heating or cooling a fluid passing through an internal lumen and having a plurality of perfusion orifices for allowing body fluids to enter into the internal lumen.

Fig. 8 is a cutaway side view of a portion of the catheter of Fig. 7 showing a plurality of flaps which are closed to prevent body fluids from entering into the internal lumen when a liquid is externally injected into the lumen.

Fig. 9 illustrates the catheter of Fig. 8 showing the flaps opening to allow body fluids to enter into the internal lumen when no fluids are externally injected into the lumen.

DESCRIPTION OF THE SPECIFIC EMBODIMENTS

Preferred embodiments of the invention provide methods and apparatus for regulating the temperature of a fluid that is to be delivered to a target location within a body structure while the fluid is within the patient. The regulation of the fluid's temperature in this manner lends itself to a variety of applications including heating or cooling the temperature of a drug or solute before its delivery to a target site. Regulation of the temperature of the injected fluid may also find use in regulating the temperature of the target location itself in preparation for various medical procedures, including neurosurgical procedures within the brain. Further, the methods and apparatus allow for a patient's body temperature to be controlled by warming or cooling the patient's blood in situ. By warming or cooling the patient's blood, the patient's body temperature may thereby be increased or decreased as desired. Such methods and apparatus therefore provide a convenient therapy for treating hypothermia or hyperthermia.

Figures 1 to 6 relate to the examples of temperature altering mechanisms that may be employed by the preferred embodiments of the invention illustrated in Figures 7 to 9.



Fig. 1 depicts a distal end 10 of a catheter 12. The catheter 12 has been inserted through the patient's skin into a blood vessel BV. Blood flow through the vessel is indicated by a set of arrows F. At distal end 10 is a temperature altering region 14, it being appreciated that the temperature altering region may be located anywhere between the proximal end and the distal end.

As best shown in Fig 2, catheter 12 includes an internal lumen 16. A temperature altering mechanism 18 is provided adjacent the luminal wall of lumen 16 at the temperature altering region 14. For convenience of discussion, temperature altering mechanism 18 is illustrated schematically and may comprise a variety of mechanisms that are employed to either heat or cool the luminal wall of lumen 16 to heat or cool the luminal wall of lumen 16 to heat or cool the fluid passing through lumen 16 at the temperature altering region 14. Exemplary mechanisms for heating or cooling the luminal wall include heated or cooled fluids passing through catheter 12 near the luminal wall, resistive elements disposed within catheter 12, laser energy that is supplied to the temperature altering region, various chemicals disposed within the catheter body, thermoelectric crystal, and the like. Use of such mechanisms allow fluids passing through lumen 16 at the temperature altering region 14 to have their temperature altered so that they will be within a desired range when exiting catheter 12.

Catheter 12 may be manufactured in various sizes depending upon the particular application. For most uses, it will have a length in the range from about 30 cm to about 130 cm and a diameter in the range from 6 to 12 French (1 French = 0.33 mm). Catheter 12 will preferably be flexible to allow



the catheter to be moved through various vessels within a patient, preferably with the assistance of a guidewire.

Techniques for inserting catheters into various blood vessels are well known among medical personnel.

5 Although the method of one preferred embodiment of the present invention will probably be most commonly employed in a hospital, the procedure need not be performed in an operating room. The apparatus and procedures are so simple that the catheter may be inserted and treatment may begin in some cases even in an ambulance or in
10 the field.

Temperature altering mechanism 18 will preferably be configured to heat a fluid passing through the temperature altering region so that its temperature will be heated by at least 5°C to about 42°C. When cooling a fluid, the
15 temperature altering mechanism 18 will preferably be configured to cool the fluid by at least 7°C to about 30°C. Temperature altering mechanism 18 should be designed to optimize the rate of heat transfer between the catheter and a fluid flowing through the internal lumen. Further, the
20 temperature of the catheter should be carefully controlled to prevent undesirable chemical changes within the blood. This is especially important when applying heat to the blood as blood is readily denatured by even moderately high
25 temperatures. The temperature of the luminal wall for warming blood should generally not exceed about 42°C to 43°C. The amount of energy to be supplied to heat a patient's core body temperature is described in U.S. Patent No. 5,486,208, previously incorporated by reference.

The temperature altering mechanism 18 will
30 preferably be arranged within catheter 12 so that the temperature of the luminal wall may be heated or cooled without substantial direct heating of an outer surface of the catheter 12. In this way, catheter 12 may be employed to
35 selectively heat or cool a specific target site by simply positioning the distal end of the catheter at the target site and introducing a fluid through lumen 16.

Referring now to Fig. 3, a catheter 20 which circulates a heat transfer fluid to alter



the temperature of a fluid passing through the catheter will be described. Catheter 20 comprises a catheter body 22 having a proximal end 24 and a distal end 26. A lumen 28 extends between proximal end 24 and distal end 26. At proximal end 24 is a proximal port 30 through which various fluids may be introduced into lumen 28 from outside of a patient. Passing through catheter body 22 is a first fluid path 32 and a second fluid path 34. A first port 36 is in communication with first fluid path 32 and a second port 38 is in communication with second fluid path 34. In this manner, a heated or cooled heat transfer fluid may be introduced into first port 36 where it passes through first fluid path 32 adjacent lumen 28. As the heat transfer fluid passes through first fluid path 32, heat is transferred either to or from a fluid passing through lumen 28 to heat or cool the fluid to a desired temperature before exiting catheter body 22. After passing through first fluid path 32, the heat transfer fluid circulates back through catheter body 22 through second fluid path 34 where it exits second port 38.

Fig. 5 depicts a catheter 40 which employs resistive heating to heat a fluid passing through the catheter. Catheter 40 comprises a catheter body 42 having a proximal end 44 and a distal end 46. A lumen 48 passes through catheter body 42 between proximal end 44 and distal end 46. A proximal port 50 is provided to facilitate the introduction of fluids into lumen 48 from outside a patient. Disposed within catheter body 42 near lumen 48 are a plurality of wires 52 (See also Fig. 6). Wires 52 exit catheter body 42 through a port 54. Wires 52 may be connected to either a DC or low frequency AC power supply. As electrical current passes through wires 52, some of the energy is dissipated as heat to heat the luminal wall. Alternatively, a radio frequency or RF power supply may be employed to supply power to electrodes disposed within catheter body 42 to heat the luminal wall.

Figs. 7 and 9 illustrate an exemplary embodiment of the invention in the form of a catheter 56 which may be employed to heat or cool an externally injected fluid, to heat or cool a body



fluid in situ, or both. Catheter 56 comprises a catheter body 58 having a proximal end 60 and a distal end 62. Extending between proximal end 60 and distal end 62 is a lumen 64. A proximal port 66 is provided at proximal end 60 and allows various fluids to be injected into lumen 64 while port 66 is positioned outside a patient. At distal end 62 is a temperature altering region 68 which includes a temperature altering mechanism (not shown). The particular temperature altering mechanism may comprise any of those previously described. In this manner, a fluid which is injected into port 66 will pass through lumen 64 and have its temperature altered when passing through temperature altering region 68 in a manner similar to that previously described.

Catheter body 58 includes a plurality of perfusion orifices 70 which extend through the wall of the catheter body to provide fluid paths to lumen 64. As shown by the arrows in Fig. 7, a body fluid, such as blood, may pass through orifices 70 and into lumen 64 where it will have its temperature altered at region 68 so that the temperature of the body fluid will be within a desired range when exiting catheter body 58 at distal end 62 as shown.

As best shown in Figs. 8 and 9, attached to the luminal wall of catheter body 58 are a plurality of flaps 72. Flaps 72 are employed to control the passage of body fluids through orifices 70 and into lumen 64. Flaps 72 may be constructed to be similar to those described in U.S. Patent No. 5,180,364, the disclosure of which is herein incorporated by reference. As shown in Fig. 8, when a fluid is injected into lumen 64 at port 66, the pressure and direction of flow of the injected fluid will cause flaps 72 to close over orifices 70 so that essentially only the injected fluid will pass through temperature altering region 68. In this way, the temperature of the injected fluid will have its temperature altered so that it will be within a desired range when exiting the distal end.

As shown in Fig. 9, when no fluids are injected into port 66, the pressure of the body fluid within a vessel will



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cause flaps 72 to open to allow the body fluids to flow through orifices 70 and into lumen 64. In this manner, a body fluid, such as blood, may have its temperature altered by passing through orifices 70 and through temperature altering region 68. The configuration of flaps 72 in this manner is advantageous in applications where the patient's core body temperature needs to be altered. By simply introducing catheter 56 into the patient, the blood which flows into lumen 64 via orifices 70 will have its temperature altered by the time it exits distal end 62. In the event that a solute or drug is also needed for therapy, it may be introduced into lumen 64 through port 66 and have its temperature be substantially the same as the exiting blood temperatures.

Hence, the preferred embodiments of the present invention provide methods and apparatus which are useful in regulating the temperature of various fluids while such fluids are within a patient. With such an arrangement, a variety of procedures may be performed. For example, a drug or solute that is introduced from outside the patient may have its temperature altered within the catheter before reaching a target location. Further, a fluid may be heated or cooled within the catheter to in turn heat or cool a specific region of a body structure prior to the performance of a medical procedure. Moreover, the temperature of a patient's body fluid, such as blood, may be altered in situ to treat a patient suffering from either hypothermia or hyperthermia. The scope of the invention should therefore be determined with reference to the appended claims, along with a full range of equivalents to which those claims are entitled.

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", and variations such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

The reference to any prior art in this specification is not, and should not be taken as, an acknowledgment or any form of suggestion that that prior art forms part of the common general knowledge in Australia.



THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A catheter for placement in a body structure within a patient, the catheter comprising:
 - 5 a catheter body having a proximal end, a distal end, at least one lumen defined by a luminal wall extending between the proximal end and the distal end said luminal wall defining at least one orifice therethrough to permit a body fluid to flow therethrough from the body of the patient into said lumen; and
 - a temperature altering mechanism in thermal communication with said lumen
 - 10 which alters the temperature of the body fluid passing through the lumen.
2. A catheter as in claim 1, further comprising a proximal port at the proximal end of the catheter body which is in fluid communication with the lumen, whereby fluids introduced into the proximal port may pass through the lumen and have their temperature
 - 15 altered before exiting from the distal end.
3. A catheter as in claim 2, further comprising a one-way valve associated with each orifice wherein the valves prevent body fluids from entering the lumen through the at least one orifice when closed and wherein the valves are configured to close when introducing
 - 20 an injection fluid into the lumen from the proximal port.
4. A catheter as in claim 3, wherein the valves are configured to open when the pressure of the body fluids outside the catheter body is greater than the pressure within the lumen.
 - 25
5. A catheter as in claim 4, wherein the valves comprise flaps attached to the luminal wall.
6. A catheter as in claim 1, wherein the temperature altering mechanism comprises a
 - 30 channel within the catheter body running parallel to at least a portion of the lumen through which a heat transfer fluid may be passed.



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7. A catheter as in 6, wherein the channel includes a first path which is adjacent the luminal surface and a second path which is adjacent an outer surface of the catheter body.
8. A catheter as in claim 7, further comprising a heat transfer fluid port in communication with the first path and an exit port in communication with the second path.
9. A catheter as in claim 1, wherein the temperature altering mechanism comprises a heater.
10. A catheter as in claim 1, wherein the temperature altering mechanism comprises a cooler.
11. A catheter as in claim 1, wherein the catheter body is defined by an outer surface and the temperature altering mechanism is disposed near a luminal wall section within the temperature altering region to heat or cool the luminal wall section without substantial heating or cooling of the outer surface of the catheter body.
12. A catheter as in claim 1, wherein the catheter body is flexible and has a length in the range from about 30 cm to about 130 cm and an outer diameter in the range from about 2 mm to about 6 mm.
13. A catheter as in claim 1 wherein the catheter body has a discrete temperature altering region for heat transfer formed along only a portion of the catheter body, and further wherein said temperature altering mechanism is contained within said temperature altering region.
14. A catheter as in claim 1 wherein said body structure is a blood vessel and said body fluid is blood.
15. A heat exchange catheter comprising:



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a catheter body defined by a proximal end, a distal end, and an internal lumen defined by a luminal wall extending along at least a portion of the catheter body for passage of fluid, said catheter body is formed with at least one orifice in communication with the internal lumen to permit a body fluid to flow therethrough from the body of the patient into the internal lumen; and

a heat transfer region defined along only a discrete portion of the catheter body distal to the proximal end of the catheter body having a temperature altering mechanism adjacent to the luminal wall of the catheter body for exchanging heat with the fluid within the lumen.

16. The heat exchange catheter as recited in claim 15 wherein the temperature altering mechanism includes a first fluid path and a second fluid path for circulating a heat transfer fluid to heat or cool fluid passing through the internal lumen of the catheter body.

17. The heat exchange catheter as recited in claim 15 wherein the catheter body is formed with a proximal port towards the proximal end of the catheter body in fluid communication with the internal lumen of the catheter body.

18. A method for altering the temperature of a body fluid, said method comprising the steps of:

providing a catheter having a lumen, said lumen having at least one orifice to permit a body fluid to flow through said orifice into said lumen, said catheter further having a heat altering mechanism in thermal communication with fluid contained within said lumen;

placing said catheter in a body structure containing body fluid;
permitting said body fluid to enter said lumen; and
altering the temperature of said body fluid by said heat altering mechanism.

19. A method as recited in claim 18 wherein said body structure is a blood vessel and said body fluid is blood.



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20. A catheter, substantially as described with reference to the drawings.

21. A method, substantially as described with reference to the drawings.

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DATED this 13th day of November, 2002

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By DAVIES COLLISON CAVE

Patent Attorneys for the Applicant

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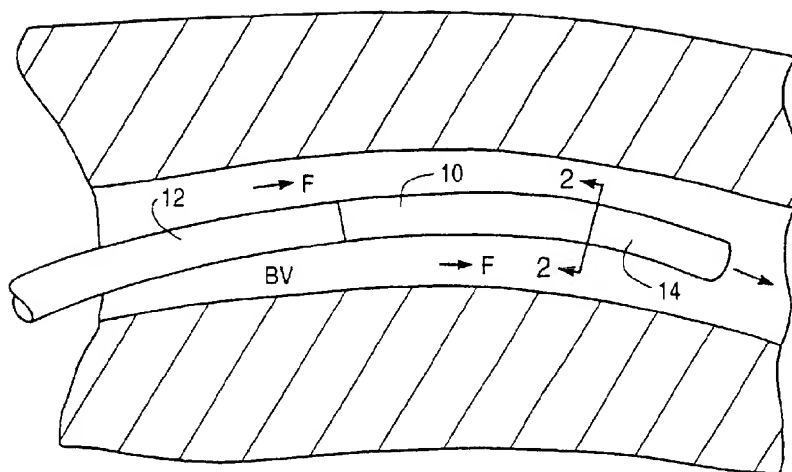


FIG. 1

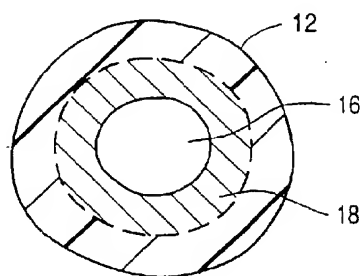


FIG. 2

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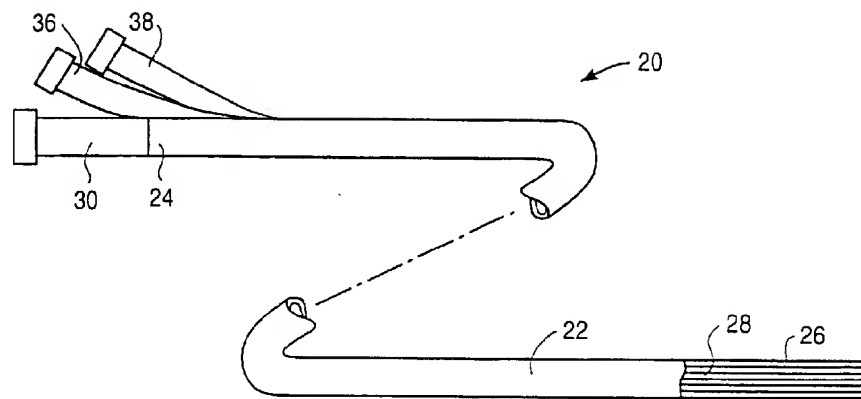


FIG. 3

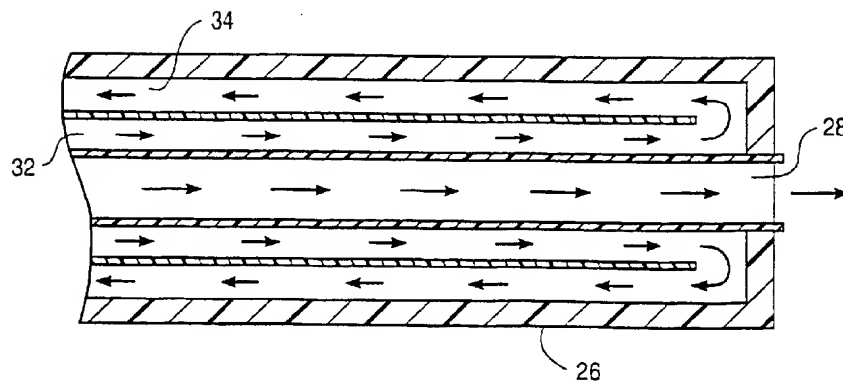


FIG. 4

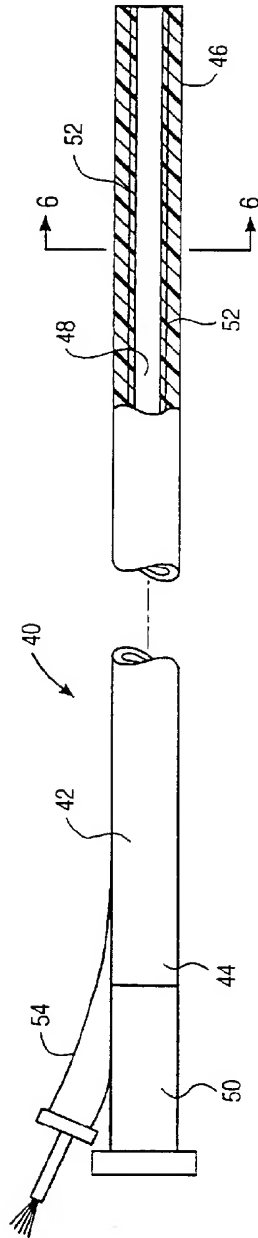


FIG. 5

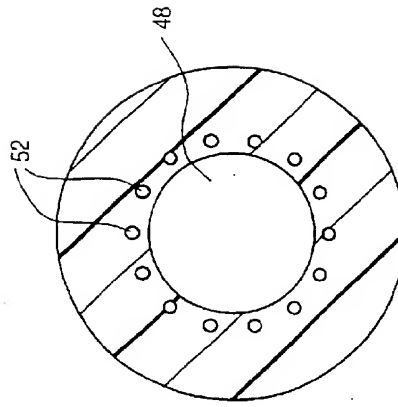


FIG. 6

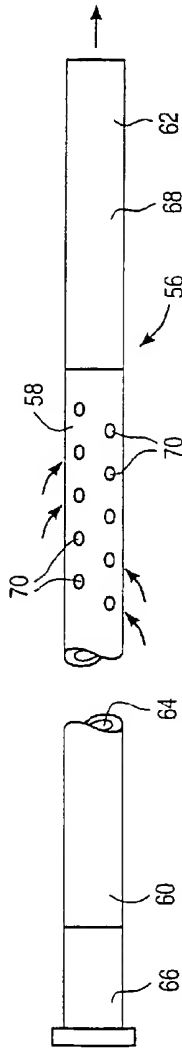


FIG. 7

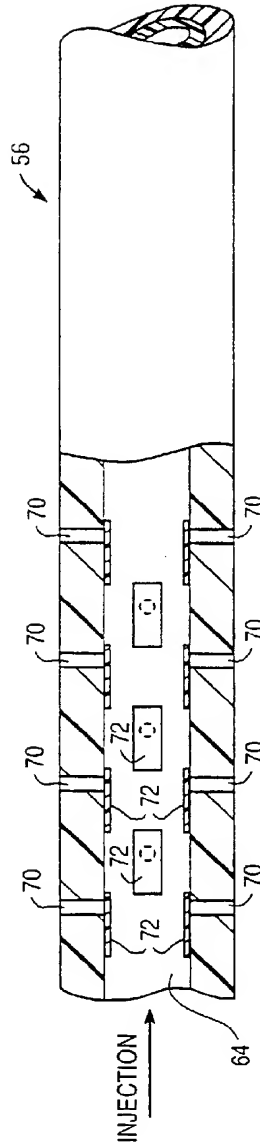


FIG. 8

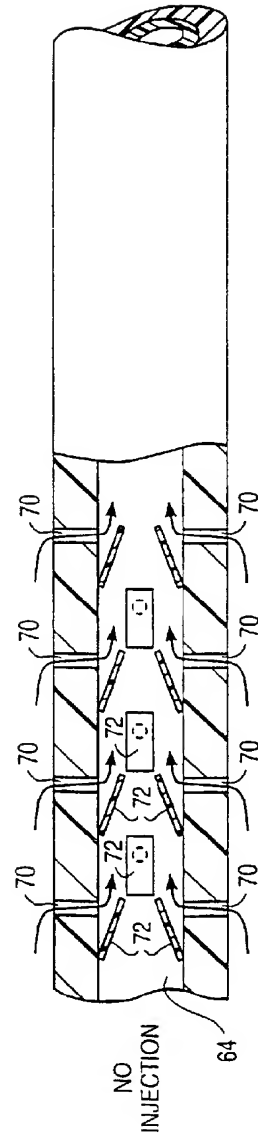


FIG. 9